

Toolbox Talks

Weekly Tailgate Topic

12-19

Discuss with crews on

[INSERT DATE]

TOPIC: Operator Visibility Around Heavy Equipment

In some cases, it is nearly impossible for an operator to see a person standing next to the equipment. An operator must always remain patient and cautious. Never proceed or use reverse to back into an area without knowing what is there.

<u>Listed below are some of the more common safety tips to observe to help improve operator visibility.</u>

Before operating at the worksite:

- ✓ Know the locations where personnel commonly work or visit. Understand where the restricted zones are located.
- ✓ Identify traffic hazards, poor road conditions, obstructed intersections and areas where the equipment will be operating in reverse (parking, loading and unloading locations).
- ✓ Always do a walk around of equipment prior to startup
- ✓ Use a spotter in all situations where it is impossible for the operator to use the *First Move Forward Policy*, and when it is impossible to verify it is safe to proceed. As a reminder, do not operate in a work area if it is not clear.
- ✓ Ensure personnel in the work area are wearing clearly marked high viz vests.

Tips for improving operator visibility on the mobile equipment:

- ✓ Make sure windows are clean and unobstructed.
- ✓ Verify mirrors are clean and in a position to provide the best visibility to the ground, wheels and adjacent objects.
- ✓ While sitting in the cab, identify the areas of limited visibility and what level of risk each presents.
- ✓ Ensure the back-up alarms, horns and other audible controls are working.
- ✓ Always use audible and visual control signals to alert others when you will be moving.
- ✓ Routinely inspect the condition of windshield wipers and replace when signs of

deterioration exist.

✓ Periodically review and follow all safe work practices, and start up and shut down procedures when operating equipment or machinery.

Questions to Generate Discussion

- What areas or tasks at your job site create the poorest visibility to pedestrians and other obstructions?
- What safety controls can be implemented or improved to increase operator visibility around heavy equipment? (Elimination, Substitution, Engineering and Purchasing Controls, Administrative Controls & PPE)

(Tailgate adapted from safety.cat.com)